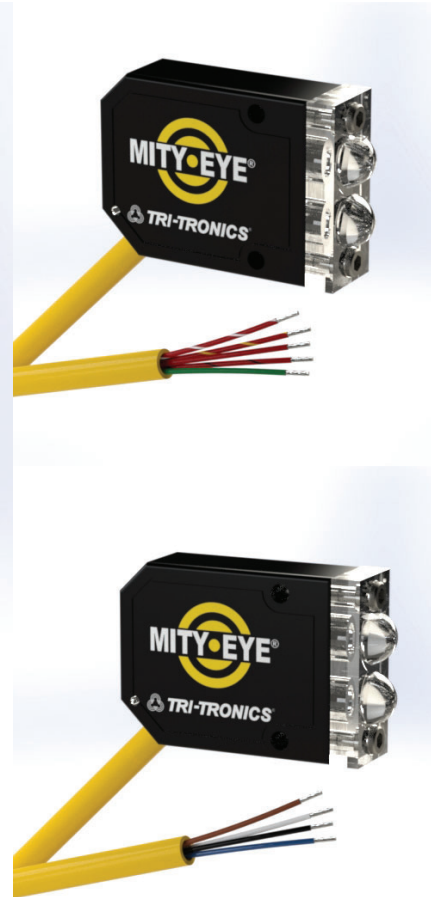




Smart Sensing Solutions Since 1954



Miniature Sensor



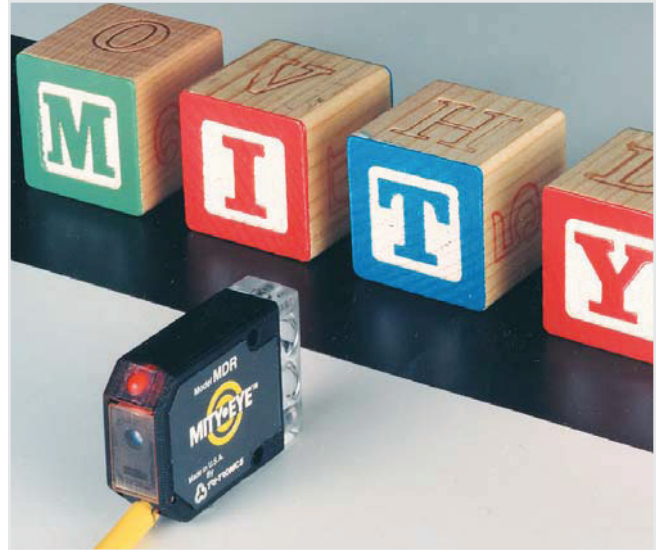


## Designed for Trouble-Free Operation

**M**any design features have been incorporated into the MITY•EYE® to prevent mechanical or electrical damage and to provide trouble-free operation. The sensitivity pot is protected with a clutch to prevent damage from over-travel. The entire sensor is epoxy-encapsulated to ensure mechanical strength. The case itself is rugged and watertight.

To prevent electrical mishaps, the optically isolated AC solid state switch is protected by an MOV (Metal Oxide Varistor). In addition, the AC switch turns on synchronously at near zero volts which helps to prevent electrical line noise generated by hard relay contacts or inductive loads.

MITY•EYE's unique lensed optical blocks are molded of solid optical grade, high-impact plastic. This innovative concept helps to prevent condensation or fog buildup on the inside of the lens. Multiple varieties of optical blocks are available for operating the MITY•EYE® in either the retroreflective, polarized (nonglare), proximity, fiber optic, or convergent sensing modes. A simple change of the optical block can be useful in determining the best sensing mode for use in specific sensing tasks. These inexpensive, interchangeable optical blocks reduce the inventory burden of replacement parts and eliminate the need for discarding a complete sensor in the case of damage to the optical block.



### Features

- Cable or pigtail quick disconnect
- AC or DC models available
- NPN and PNP outputs or triac output, depending on model
- Interchangeable optical blocks
- 500 microsecond response time on DC models
- Potentiometer adjustment
- Light On/Dark On switch
- Bracket or through-hole mounting

### Benefits

- Lower inventory costs
- Reduce maintenance costs
- Improve machine throughput
- Easy to use
- Small and compact for mechanical constraints

### Applications

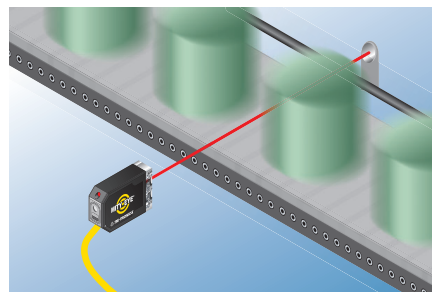
- Feeder bowl sensor
- Small parts detector
- High speed counting
- Printing/Marking/Coding



# Typical Applications

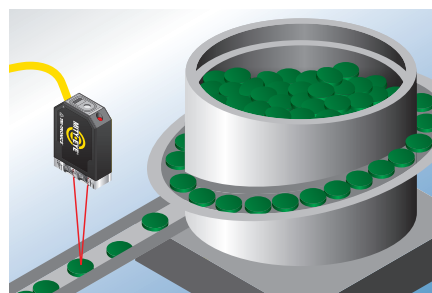
## High Speed Applications:

The 500µs response time provides the **MITY-EYE®** with the ability to detect fast moving targets accurately for counting, labeling, printing, and filling applications. The interchangeable optical block feature allows for many different sensing options including fiber optic, retroreflective, and long range and short proximity.



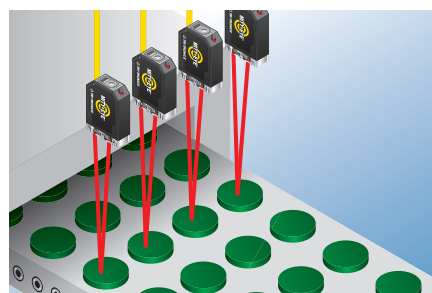
## Small Target Detection:

The small, compact size of the **MITY-EYE®** is perfect for Small Target applications. Having the ability to change to a pin point fiber optic light guide, or spot focus convergent lens provides a solution for small targets that is accurate, repeatable, and easy to change.



## Multiple Target Sensing:

The small, compact size of the **MITY-EYE®** is desirable for applications that require multiple sensors in close mechanical spacing constraints. Being able to gang together the sensors in tight physical space is helpful as a solution.



# Features

### OUTPUT INDICATOR

Red LED illuminates when outputs are ON.

### GASKET

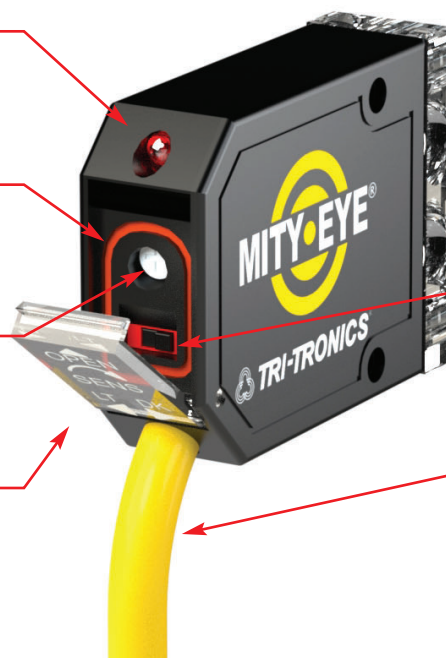
Sealed to provide moisture protection.

### POT ADJUSTMENT

Protected to prevent over-travel

### HINGED DOOR

To protect adjustments



### INTERCHANGEABLE OPTICAL BLOCK

See Sensing Ranges for best choice.

### LIGHT/DARK SWITCH

Toggles between Light On and Dark On.

### PIGTAIL OR CABLE

# Optical Block Selection



## Convergent V-Axis Blocks

Narrow beam optics useful for proximity sensing to minimize response to reflected light from background objects.



**V4**  
**Convergent 1in V-Axis**  
Useable range of 1in to 5in.  
**V4A**  
**Convergent 1in V-Axis, Apertured**  
Useable range of 1in to 5in.



**V6**  
**Convergent 1.5in V-Axis**  
Useable range of 1.5in to 8in.



**V8**  
**Convergent .5in V-Axis**  
Useable range of .25in to 5in

## Proximity Blocks



**O4**  
**Proximity**  
Wide beam optics useful for short-range sensing of a variety of objects.



**O5**  
**Proximity**  
Narrow beam optics useful in long-range sensing of medium to large size objects.

## Retroreflective Blocks



**R4**  
**Retroreflective**  
Narrow beam optics designed to sense reflectors or reflective materials at long range.



**R5**  
**Polarized Anti-Glare Retroreflective**  
Polarized to reduce response to hot-spot glare from shiny surfaces. Use with visible light source.

## Fiber Optic Blocks



**F4**  
**Glass Fiber Optics**  
Adapter for use glass fiber optic light guides.



**F5**  
**Plastic Fiber Optics**  
Adapter for use plastic fiber optic light guides.

## Sensing Range Guidelines

MITY•EYE® Models

Optical Blocks	IR	RED	HI INT RED
O4 Proximity	2 in.	1 in.	2 in.
O5 Proximity	18 in.	9 in.	18 in.
R4 Retroreflective	20 ft.	16 ft.	N/A
R5 Polarized Retro	N/A	17 ft.	12 ft.
V4 Convergent	1 in.	1 in.	1 in.
V6 Convergent	1.5 in.	1.5 in.	1.5 in.
V8 Convergent	.5 in.	.5 in.	.5 in.
Glass Fiberoptics			
F4 Proximity	1.5 in.	.5 in.	1 in.
F4 Proximity w UAC-15 lens	8 in.	N/A	6 in.
F4 Opposed	3.5 in.	2.5 in.	3 in.
F4 Opposed w UAC-15 lens	15 ft.	8 ft.	15 ft.
Plastic Fiberoptics			
F5 Proximity	N/A	N/A	1/2 in.
F5 Opposed		1 in.	2 in.
F5 Opposed w HLA-1 lens	N/A	3.5 ft.	4.5 ft.

MITY•EYE® Sensors offer a selection of either Infrared, Red, or High Intensity Red light sources.

**Infrared** – invisible light source recommended for opaque object sensing. The IR LED provides long-range sensing capabilities and maximizes the ability to penetrate contaminated lenses.

**Red** – visible red light source recommended for sensing transparent/translucent objects and for use with the polarized retroreflective lens.

**High Intensity Red** – recommended for long-range proximity sensing and for use with plastic fiber optic light guides.

NOTES: Proximity test utilized a 90% reflective white target. Retroreflective tests utilized a 3½ diam. round reflector, Model AR-3. Range tests utilized a .125½ diam. glass fiber bundle or .040½ diam. plastic fiber.

# How To Specify

1. Select sensor model based on light source required:  
**DC POWERED**  
 MDI = Infrared  
 MDHR = High Intensity RED  
 MDR = Red  
**AC POWERED**  
 MAI = Infrared  
 MAHR = High Intensity RED  
 MAR = Red
2. Select connection required:  
 Blank = Cable  
 C = Connector
3. Select Optical Block based on mode of sensing required  
 (see Range Guidelines)

**Example:** MDH R C V4

MITY-EYE®

Light Source

Connection

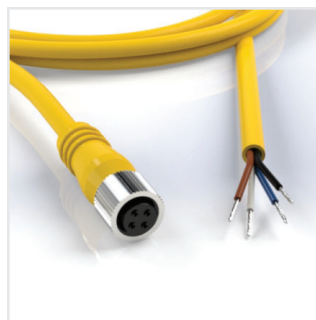
Optical Block

## 5-Wire AC Mity•Eye Cable, M12



**CAC15**  
25ft (7.6m) cable

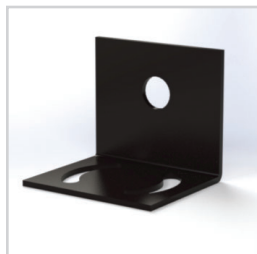
## 4-Wire DC Mity•Eye Cable, M12



**SEC-2MU**  
6.5ft (2.0m) cable

**SEC-5MU**  
16.4ft (5.0m) cable

## Fiber Optic Mounting Brackets



**FMB-1**  
(8.4mm diam.)  
Standard Fiber Optic  
Mounting Bracket



**FMB-2**  
(5.1mm diam.)  
Miniature Glass Fiber  
Optic Mounting  
Bracket



**FMB-3**  
(3.1mm diam.)  
Plastic Fiber Optic  
Mounting Bracket



**MEB-1**  
Mity-Eye  
Mounting Bracket  
Assembly



**TA-18**  
18mm Adapter



**MB-18**  
18mm Bracket,  
for use with TA-18



**LK-4**  
Lens Kit (includes F4, F5,  
O4, O5, R4, R5, V4, V4A,  
V6, V8 allen wrenches and  
screws)



# Specifications

## DC MODELS SUPPLY VOLTAGE

- 10 to 30VDC @ 35mA (reverse polarity protected)

## DC MODELS OUTPUT DEVICES

- Provide both NPN and PNP open collector output transistors capable of sinking or sourcing up to 150mA continuous
- Short circuit protected
- Zener Diode protected to 36 volts
- Protected against false chattering/pulsing during power up

## DC MODELS RESPONSE TIME

- 500 microseconds (light or dark)

## AC MODELS SUPPLY VOLTAGE

- 24 to 240 VAC @ 35mA (reverse polarity protected)

## AC MODELS OUTPUT DEVICES

- 2-wire isolated solid state triac rated at 500mA rms continuous
- MOV protected
- Switches ON and ON synchronously at near zero volts
- ON state leakage less than 1mA

## AC MODELS RESPONSE TIME

- 4 microseconds

## LED LIGHT SOURCE

- Infrared = 880nm, Red = 660nm, Blue = 480nm, White = Broadband Color Spectrum
- Pulse modulated

## LIGHT IMMUNITY

- Pulse modulated to provide extremely high immunity to ambient light

## SENSING RANGE

- Range determined by model type, mode of sensing, and optical block type as selected (see Range Chart for details).

## ADJUSTMENTS/INDICATORS

- 4-turn clutched sensitivity adjustment
- 2-position light ON / dark ON selection switch
- Red LED indicator energizes when light beam is established

## AMBIENT TEMPERATURE

- -20°C to 70°C (-20°F to 158°F)

## RUGGED CONSTRUCTION

- Chemical resistant case, O-ring sealed to provide moisture protection
- Epoxy encapsulated for mechanical stability
- NEMA 4X, 6P and IP67

## LED LIGHT SOURCE WAVELENGTH

- Infrared = 880nm
  - Red = 660nm
  - High Intensity Red = 650nm
- NOTE: DC Mity•Eye with 10in Pigtail is designed to be used with our 4-Wire M12 Power Cable.*

RoHS Compliant

Product subject to change without notice

## Connections and Dimensions

## AC and DC MITY•EYE®

